practice even in Thracian times [Качулев, 1965:64; Качулев, 1956:215, 218]. The studies mentioned pour light over the manufacturing of such folk instruments by professional masters: kavals, pipes, double pipes (dvojanki), bagpipes; even about a settlement of such a practice — the svirkarstvo. To our knowledge none of the publications on the manufacturing of Bulgarian traditional instruments gives information on the production of zurnas.

There is such a practice as a specific craft and a masters' guild in the Macedonian town Prilep. The trade of zurna-bagpipe making called at the end of the 19th century chekrechijski (<Turkish cark — machine wheel, lathe). Several clans from Prilep have been in the trade. One of them are the Surlidzhiovtsi⁵. The masters under question are said to have had work shops and shops at the town market place. The masters are the fifth generation in the trade which has been in the clan since the 20th century. They have made kavals, duduks, bagpipes and zurnas on their manually driven lathes "chekreks" and matkaps, screws, knives and other special tools [Кличкова, 1964].

The archive materials evidence that in the first half of the last century there used to be several masters of zurnas. Ahmed Latifov used to produce entirely the zurnas in Gotse Delchev [ΑΙΙΙ БΑΗ, Παπκα 265/№4757]. At that time the best master of zurnas in Petrich used to be grandfather Valcho but zurnas were also imported from Turkey like the zurna of the famous then Kurta zurnaci which was brought from Istanbul and called Stambolijka [Д.К., 10/2001, p.49].

In the second half of 20th century the masters turn on the lathe only the zurna and the bashlik and drill only the bore. The zurnacies shape and smooth the bore, ream the finger holes, make the kanel and the piskas; open and try (accord) the sound of the zurna. Masters who have specialized in the shaping of the corpus are grandfather Runka (deceased for several years) and the carpenter Itso Mezeto from Razlog; Kostadin Bulakiev from Sandanski; Stancho Stoilov from Sofia. Today there are also masters who manufacture the whole instrument. Usually they are zurnacies as well. The most famous in the region of Gotse Delchev is Sali from the village Dolno Dryanovo. He died earlier this year. Kurta Demirov makes Petrich zurnas [A.K., 10/2001, p.47-49; B., p.7; M.K., p.26]. Not all zurnacies are able to complete a zurna – in Petrich the best experts are Selim Demirov and Samir Kurtov (Krasi) from Kavrakirovo, who "open" zurnas for them and for other players as well. Such an expert in Razlog is Mancho Kamburov [K.B., p.4, 6].

The zurnacies from Gotse Delchev tell about the master Sali from the village Dolno Dryanovo. He used to carve everything — the bashlik was whittled with a knife, then using several screws he drilled the bore into to corpus fixing it with a vice. The kalem was made of yellow metal. He used to drill the finger holes keeping the measures from the pattern. His being a zurnaci himself allowed him tuning the instrument and judging whether it has turned out a good one. Those considered a failure (due to unsuitable material or mistakes in the manufacturing process) he threw away. His son is said to have kept the tools after the master's death but the players do not consider him of his late father's class [4., p.7-8; 10., p.19-20].

The master of zurnas from Sandanski Kostadin Bulakiev (Bay Dincho) has inherited the craft by the family – his grandfather and father used to be carpenters. His grandfather and father Iliya Bulakiev used to make casks as well as doors and window frames. Their trade also included the manufacture of gadulkas, tambouras and zurnas. At that time they were the only masters in Sandanski. The masters in Petrich were other people. All of them